

Investment Strategies in Small Tech

A Decade of Nano-Engineered Materials

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Intel Capital

Intel Capital

- Strategic investment arm of Intel Corp founded in 1992.
- Focus on process technology, advanced materials, tools, software, internet and service companies.
- Investment sectors: Computing & Comms, Networking, Digital Home.
- \$750M invested in 2003.
- International investments in 25 countries on five continents; increase from 5% (1997) to 40% (2003).
- Four types of investments:
 - ① Ecosystem, ② Market development, ③ Gap fillers, ④ Eyes & Ears
- Proposals: intel.capital.proposals@intel.com

VC Environment



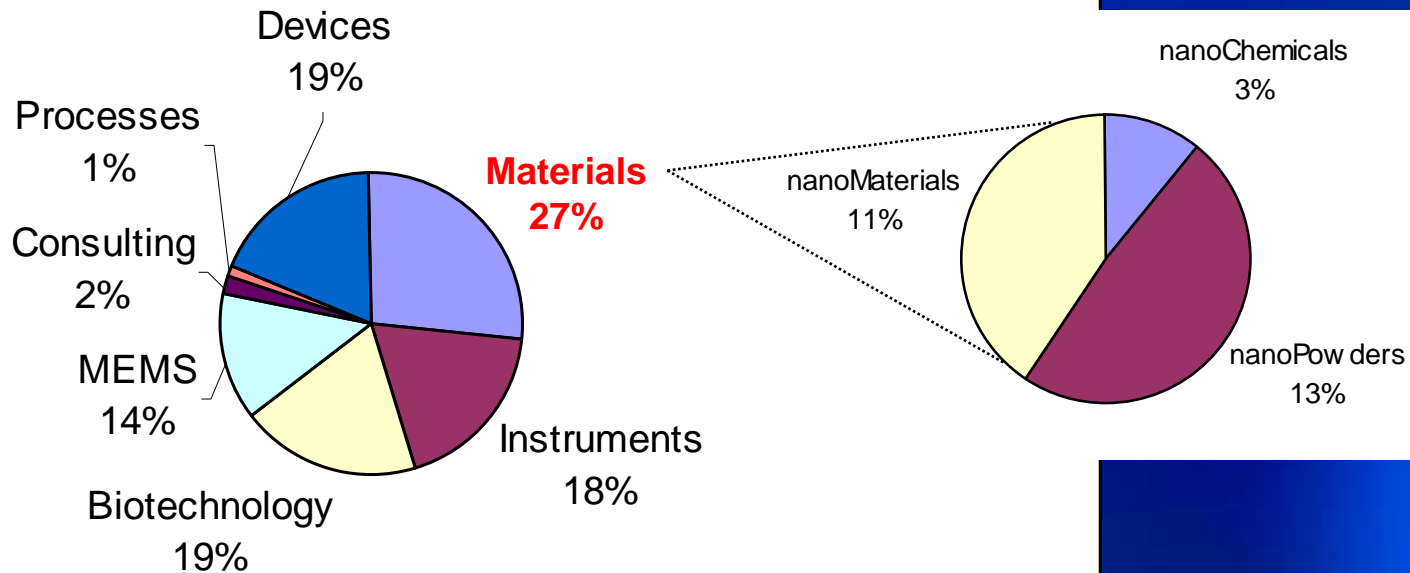
Business Opportunity



Technology Prospects & Challenges

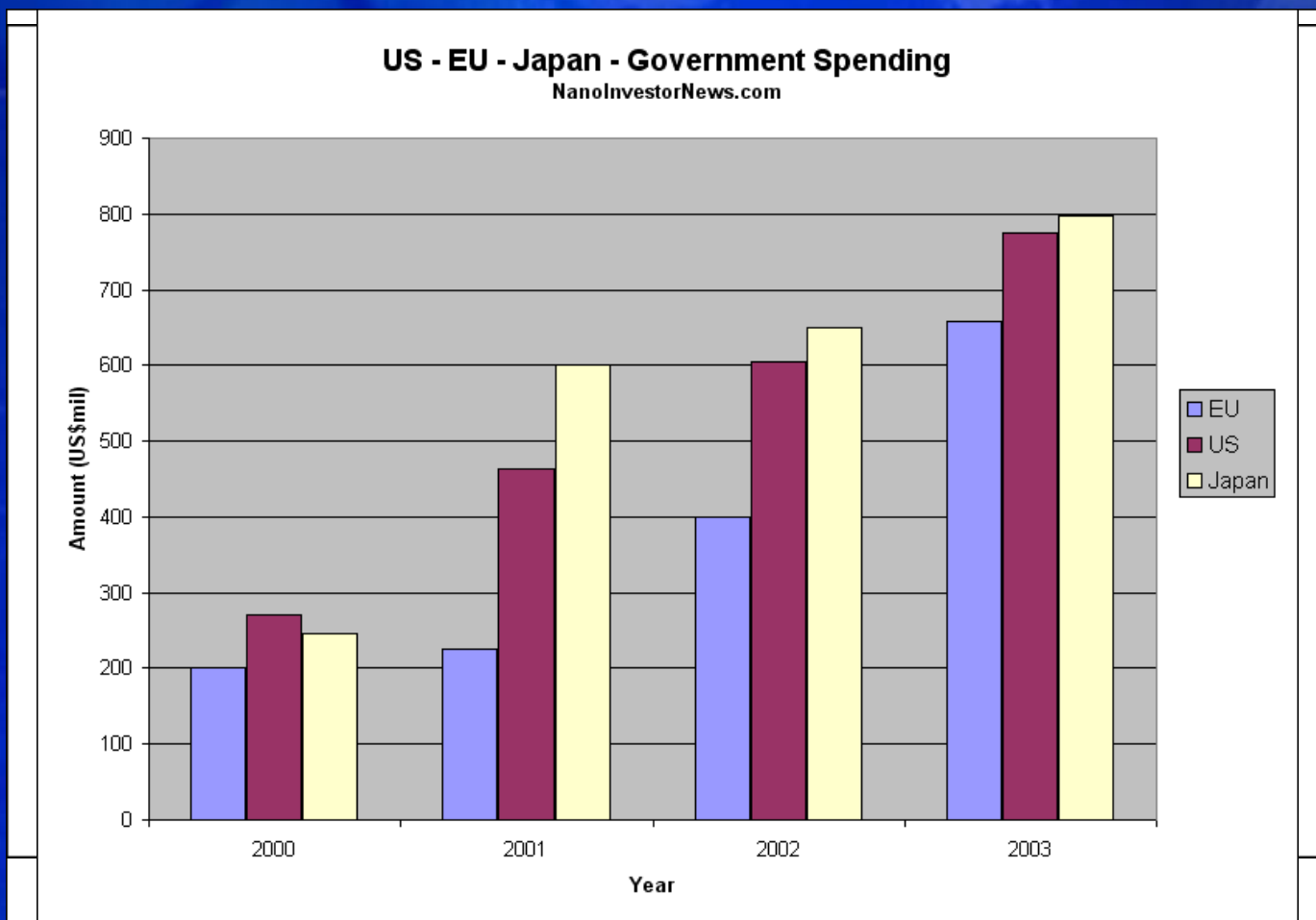
Nanotechnology Sectors

Number of Companies (Jan. 2004)



Source: NanoInvestorNews

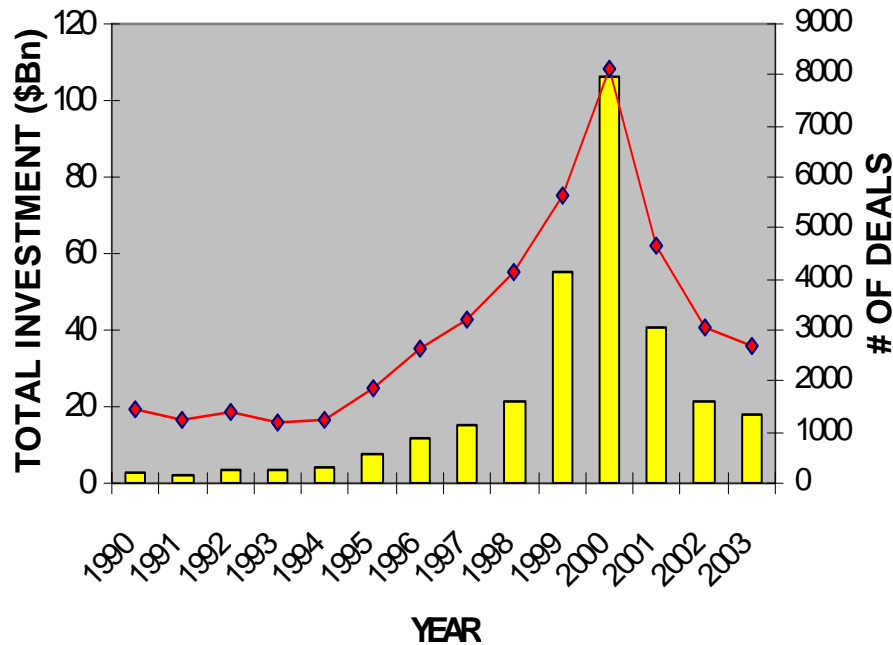
Global Nanotechnology Funding



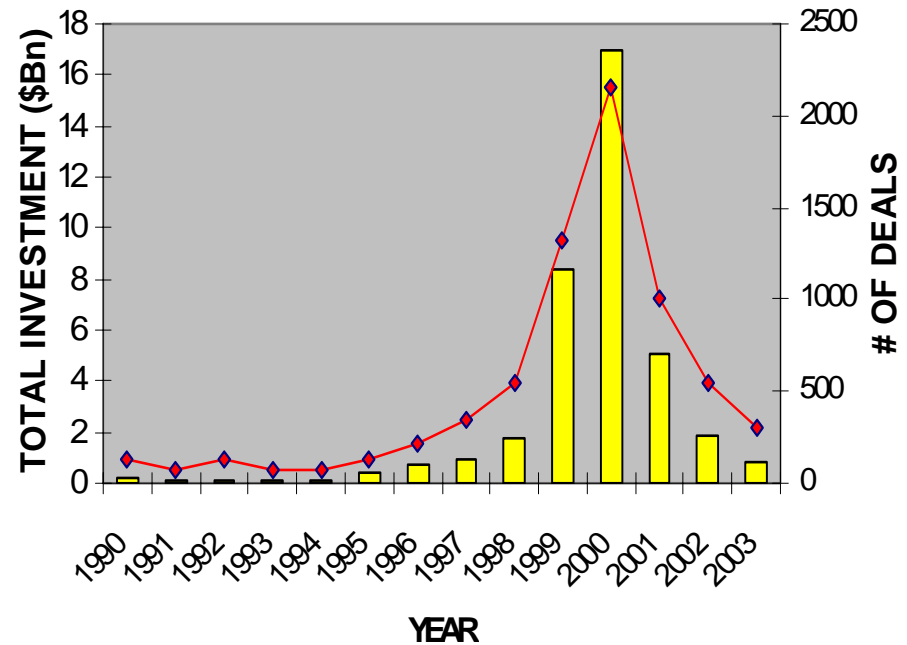
Source: NanolInvestorNews

VC Activity

VC Activity by Year



Corporate VC Activity by Year

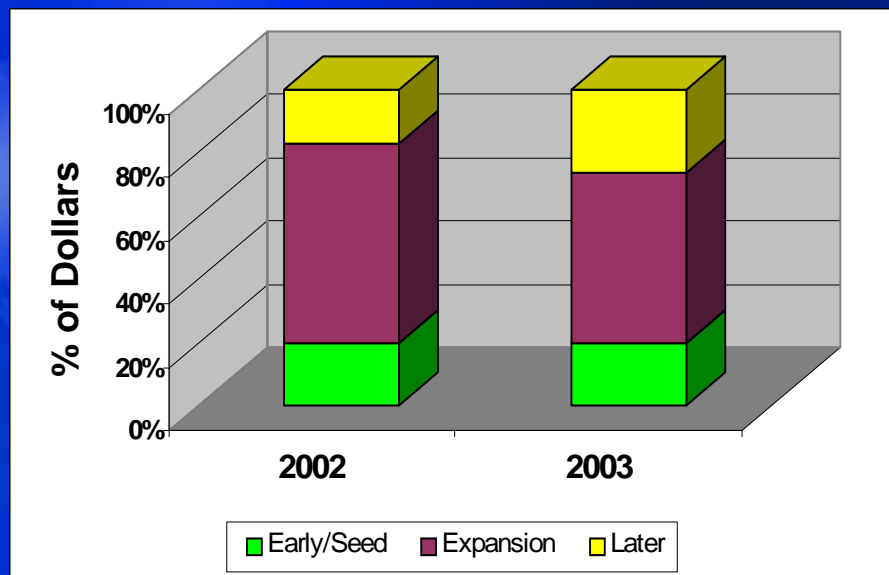


Source: NVCA

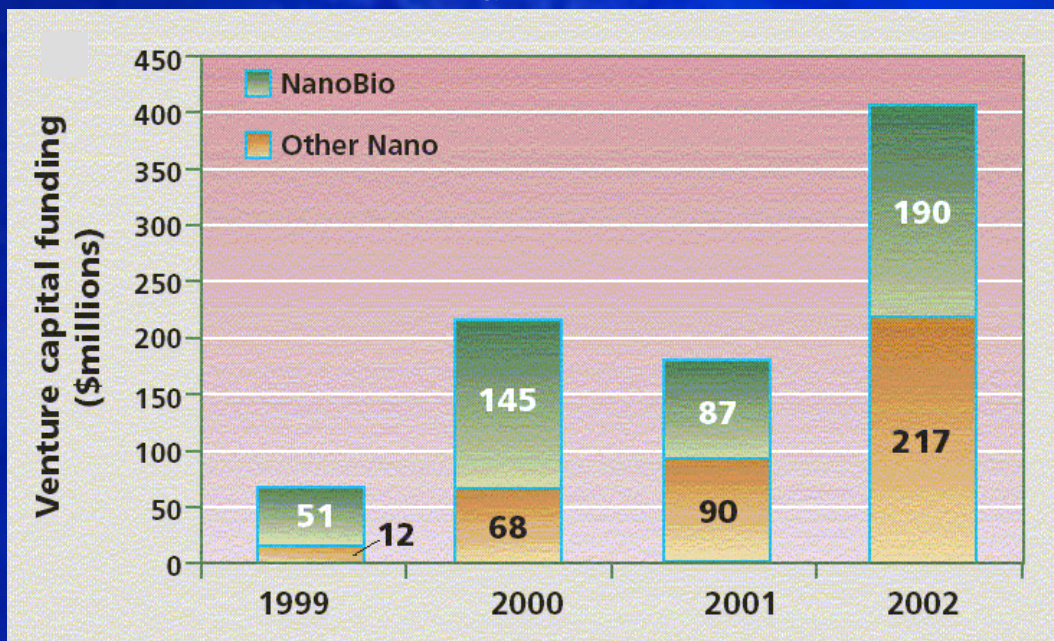
Source: NVCA

Where the money goes...?

Source: R. Paull et al., Nature Biotechnology 21 (2003) 1144.



Source: NVCA



Competitive supply chain in making

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Categories

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- [Singlewall Nanohorns SWNH](#) (5)
- [Multiwall Nanotubes MWNT-A](#) (4)

Display

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Sort by items: [ending first](#) | [newly listed](#) | [lowest priced](#) | [highest priced](#)

Picture hide	Item Title	Price	Bids	Listed ▼
	Nanohorns - SWNH's - 10 gm	\$999.95	Buy It Now	
	Multiwall Nanotubes -- MWNT-A 100.0 gm	\$799.95	Buy It Now	
	Multiwall Nanotubes -- MWNT-A 10.0 gm	\$89.95	Buy It Now	
	Multiwall Nanotubes -- MWNT-A 5.0 gm	\$49.95	Buy It Now	

Moving into the 3rd Era



*Mainframes
(memory)*



*Personal Computers
(microprocessor)*

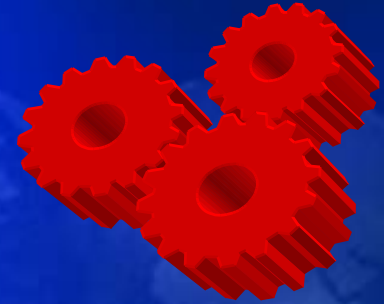


*Converged Devices
(computing & comms)*

from



to



[Path to Commercialization]

Credibility

- mgmt team and VCs
- technical/market savvy
- sample data

**Market Potential
of Product or Service**

**Competitive Landscape
& Biz Model**

Funding Plan

Exit Strategy

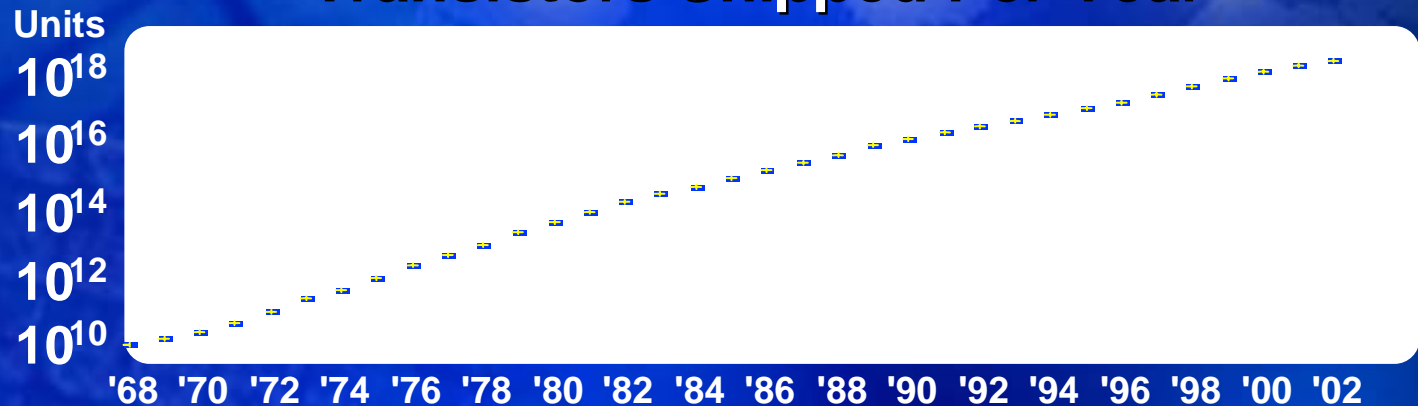
Strategic Alignment

- present
- roadmap
- expansion

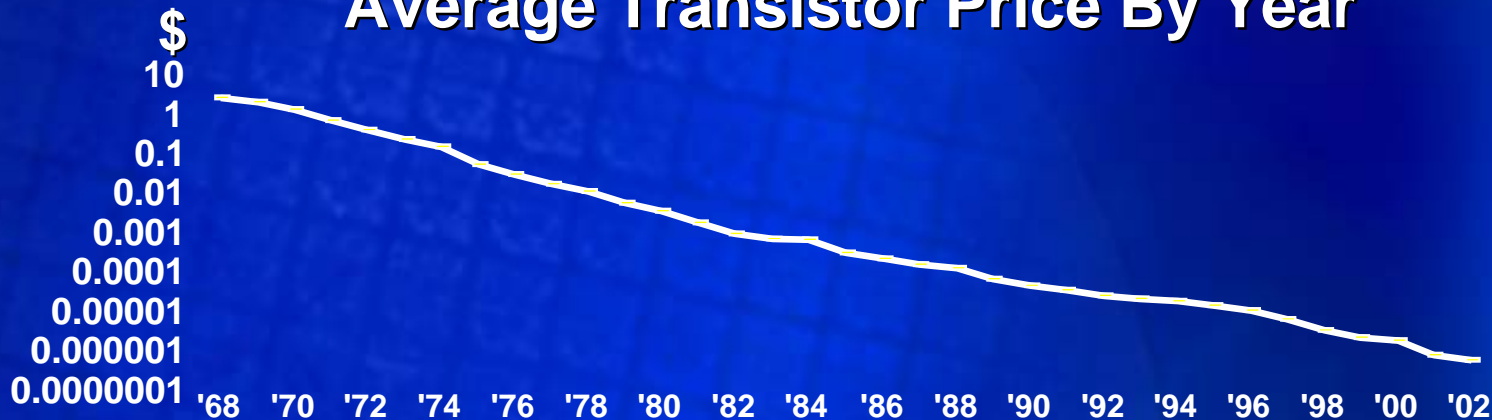
A path to follow...

Moore's Law in Action

Transistors Shipped Per Year



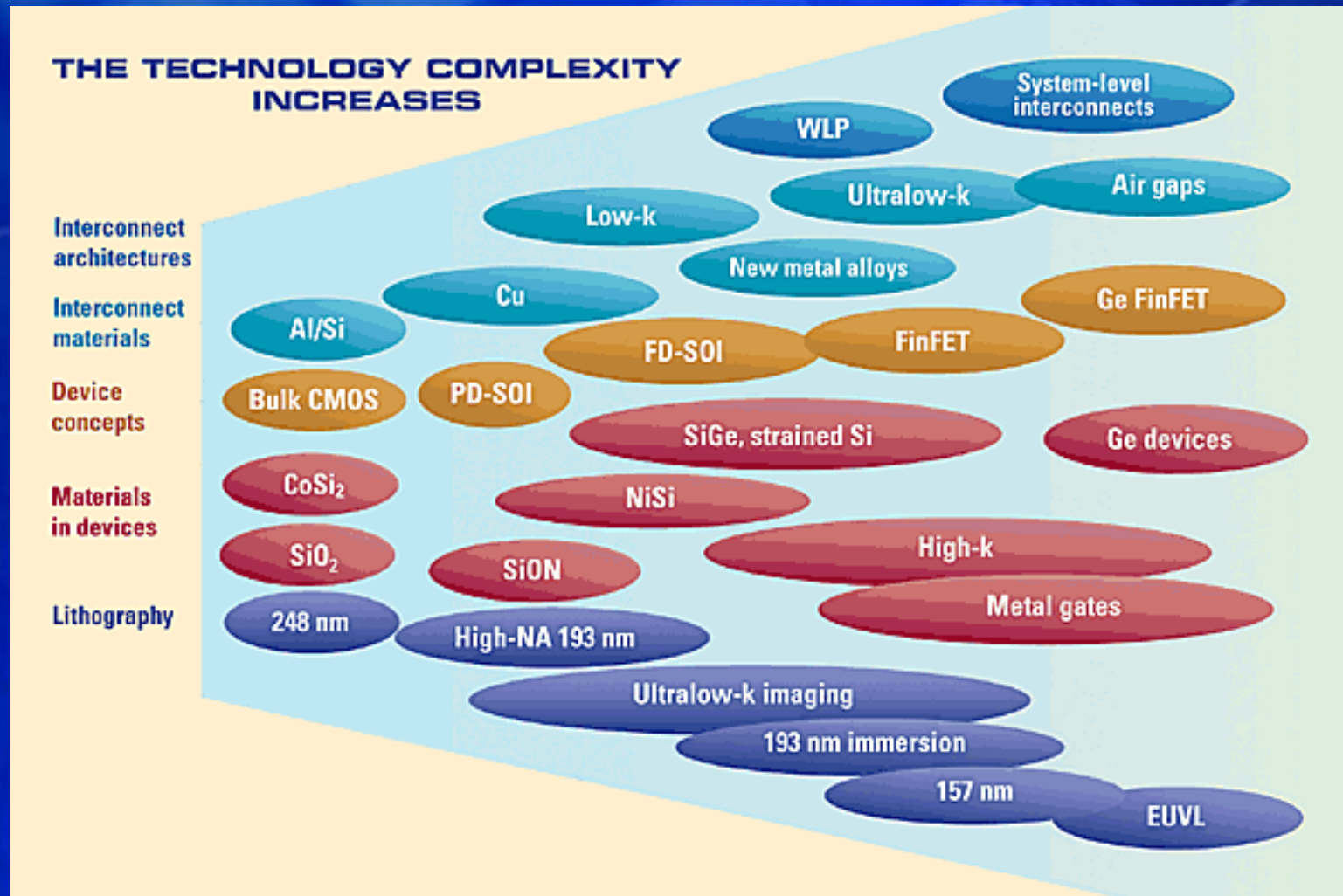
Average Transistor Price By Year



Source: Dataquest, Intel

Moore's Law is driven by economics

Quest for New Materials



Driving Moore's Law with nano-Engineered Materials

Nanomaterials By Design

**Discovery-based
Product
Development**

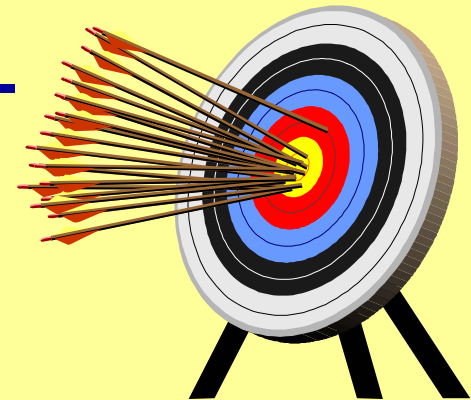
Time



**Nanomaterials
By Design**

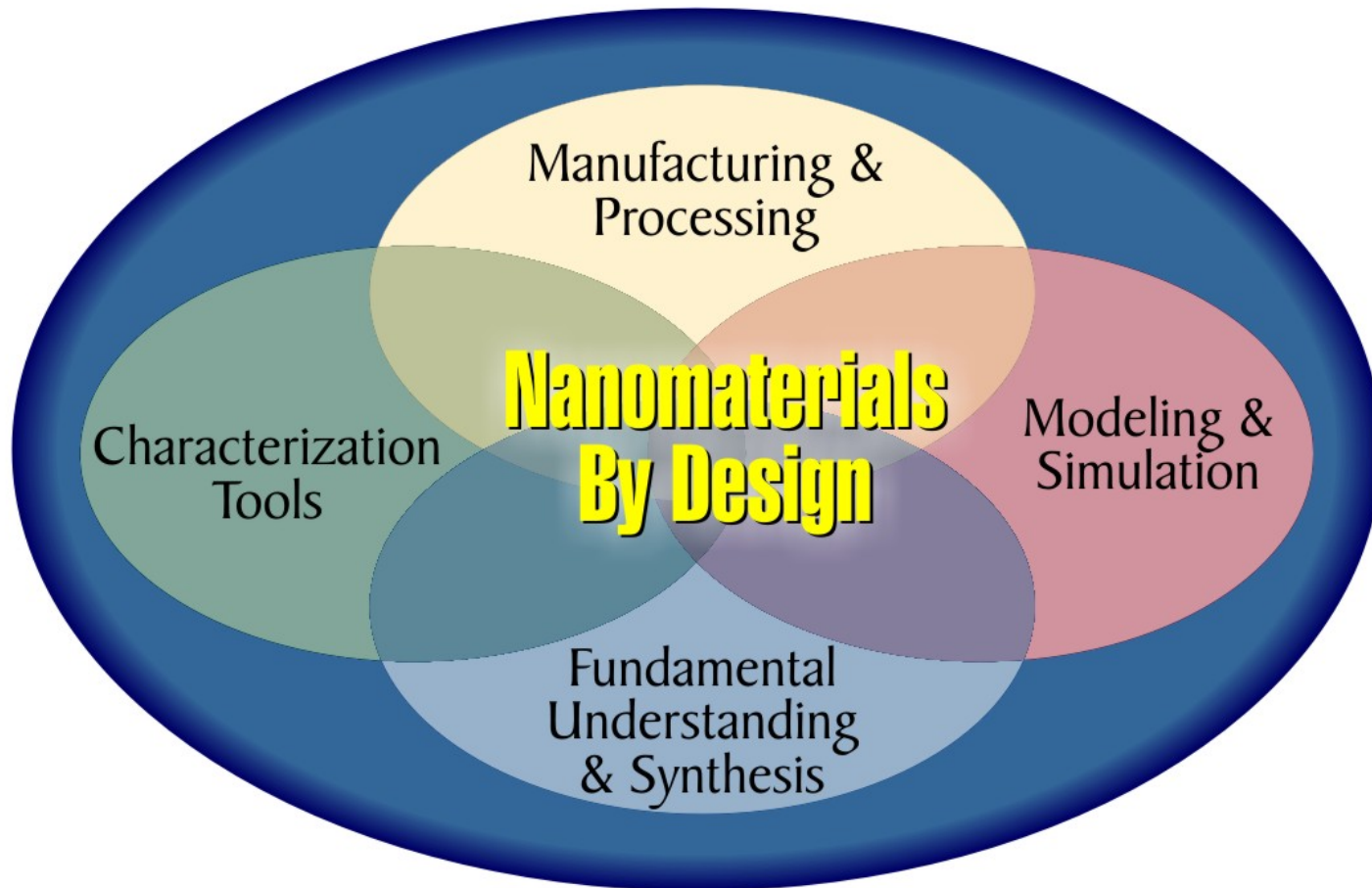
**Application-
based
Problem
Solving**

Time



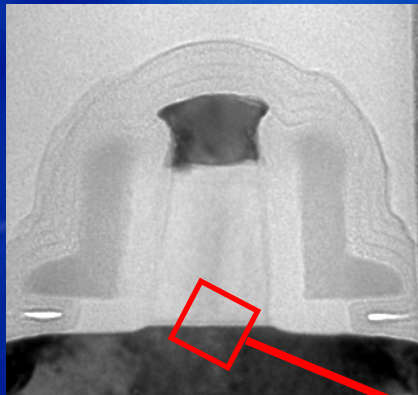
Source: Chemical Industry Vision 2020 Technology Partnership

Implementation of Roadmap Strategy: Multidisciplinary, Interdependent, R&D Integrated From Fundamentals to Function

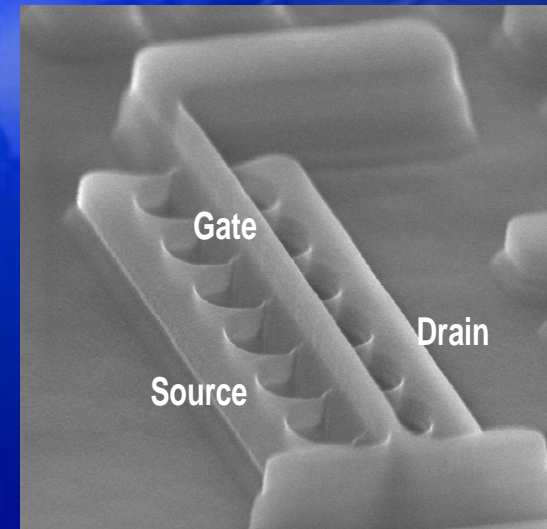
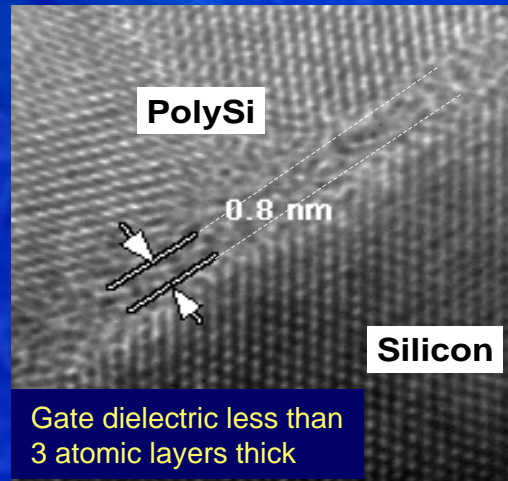


Source: Chemical Industry Vision 2020 Technology Partnership

Transistor Scaling



Source: Intel



Source: Intel

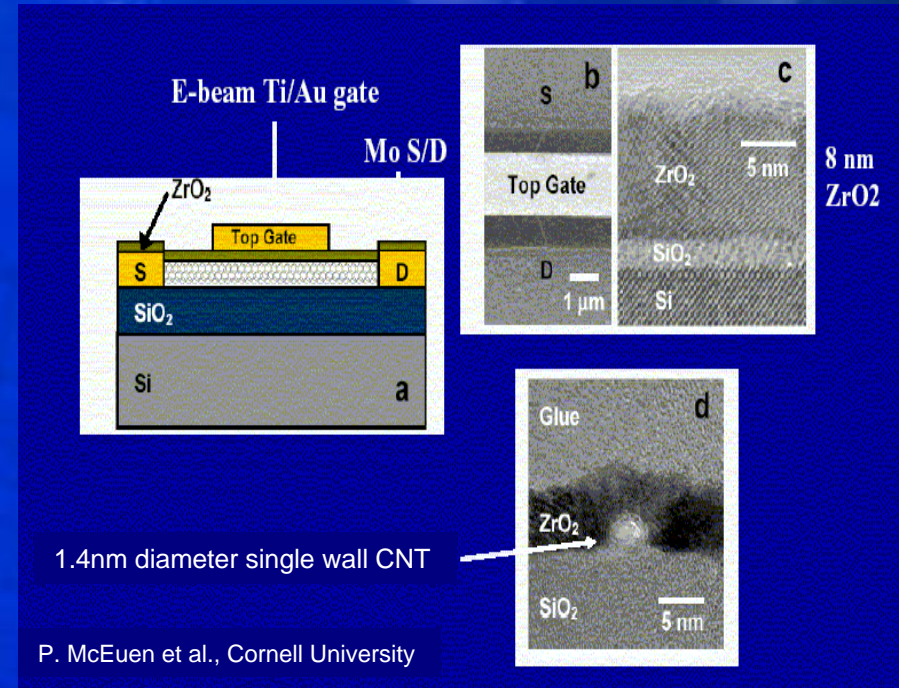
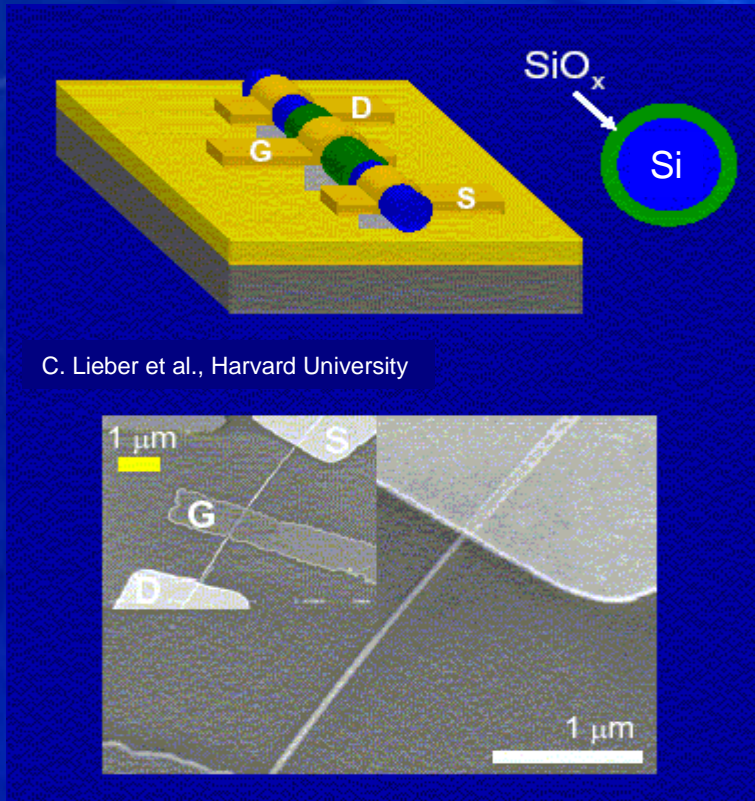
3-D Device Architecture

Future Material Options:

- strained lattices
- high-k gate dielectric (e.g. by ALD)
- metal gate

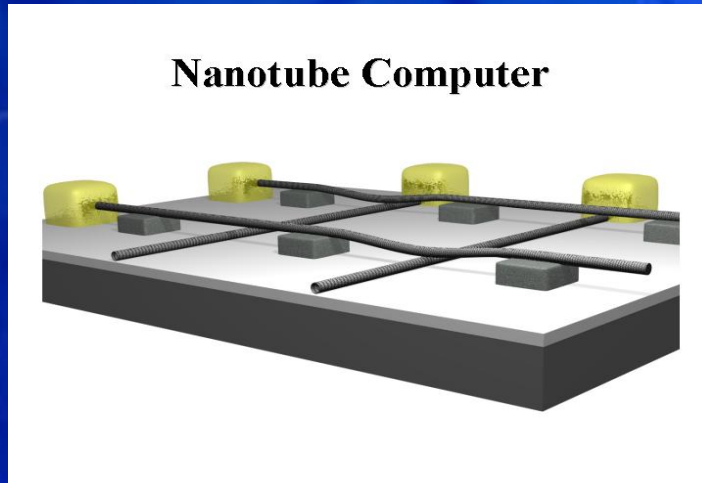
	SiO ₂	High-K
Capacitance	1.0x	1.6x
Leakage	1.0x	0.01x

Possible post-CMOS Devices



Nano-Materials in Interconnect

Carbon Nanotubes



Source: Nantero Inc.

- Low resistance electrical conductors
- Good mechanical properties
- No electromigration

Challenges:

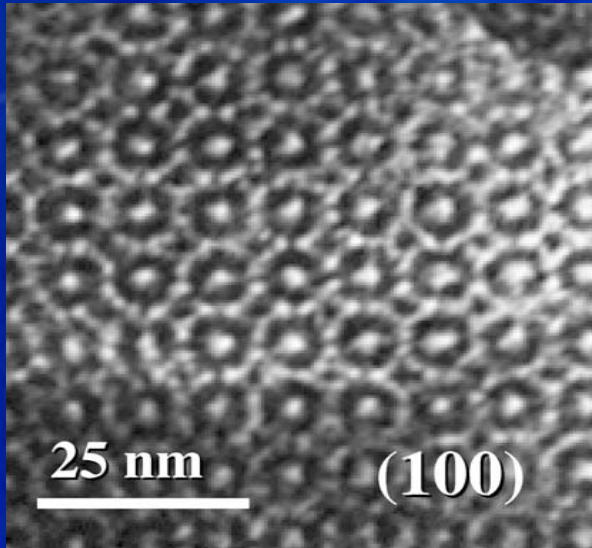
- How to make "long" continuous conductors?
- CNT's high contact resistance
- How to form high-density conductors?



Bachtold et al., Science **294** (2001) 1317

Nano-Materials in Interconnect

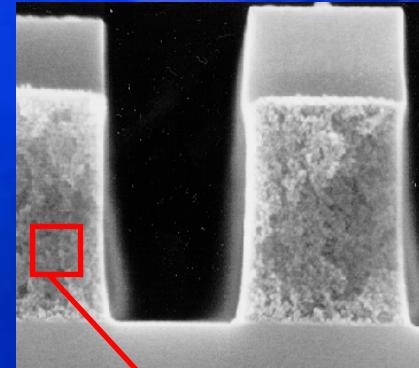
Low K Dielectrics



Source: J. Brinker, UNM/Sandia National Labs

Molecular Self-Assembly

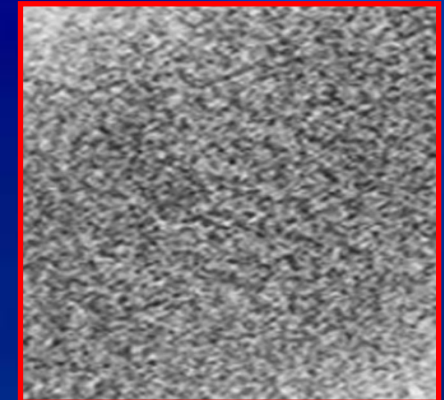
- Materials of the gel self-organize into a Low K dielectric
- Assembly driven by two-sided organic surfactant molecules



Source: Intel

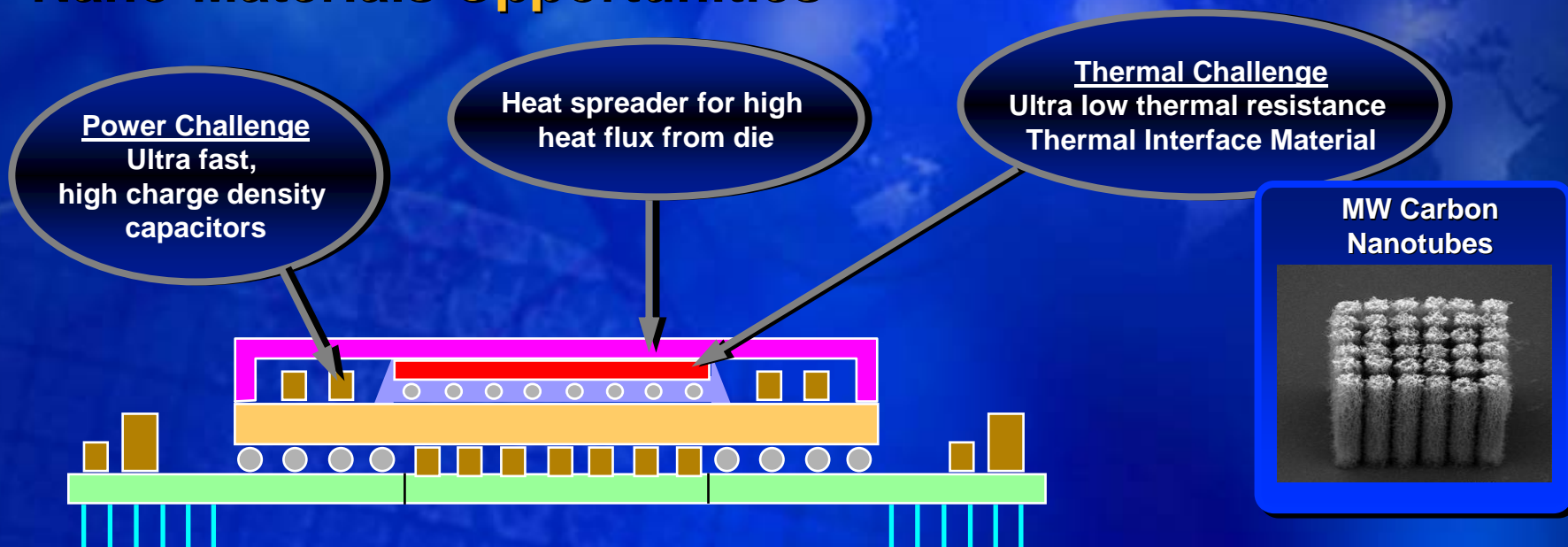
nano-Engineering in action: Low-k xerogel

controlled size and connectivity nanopores



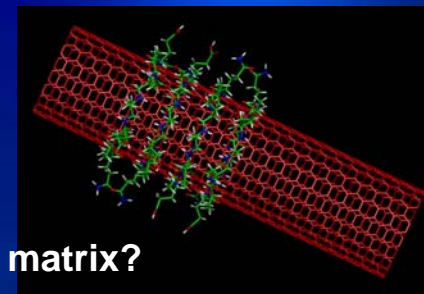
Integrated Thermal & Power Delivery Management

Nano-Materials Opportunities

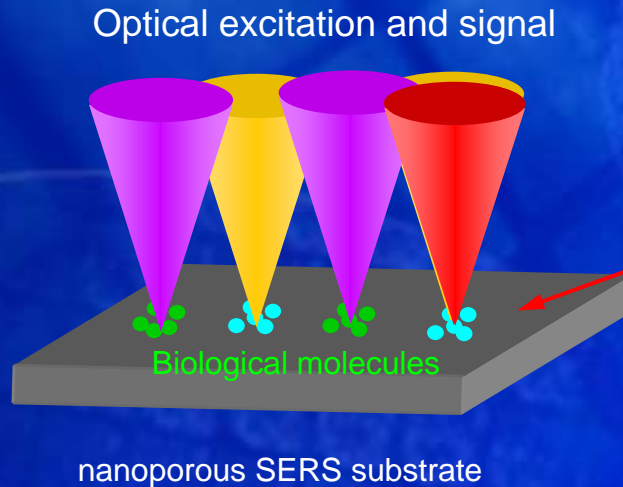


Nano-Materials for Thermal Management:

- CNT thermal conductivity ~5-7X copper
- Challenges
 - Ability to form a "good" thermal contact
 - Ability to pack CNTs in a dense usable form
 - Are thermal properties maintained when functionalized in a polymer matrix?



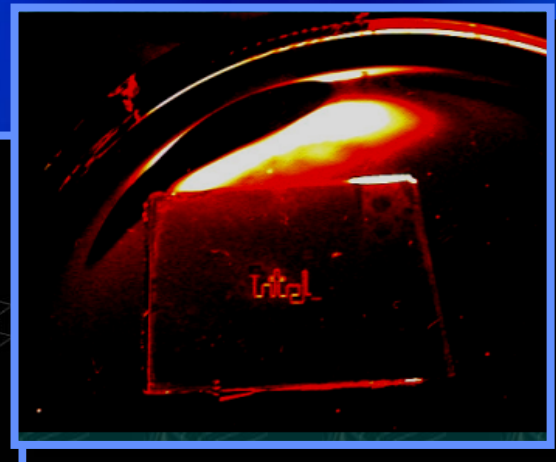
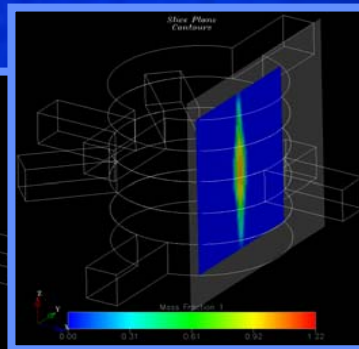
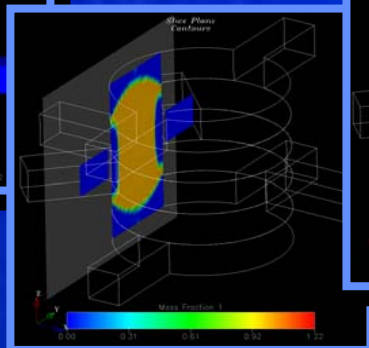
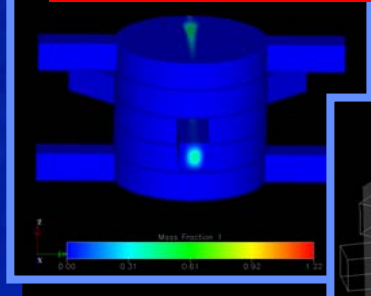
nano-Bio Materials



Single DNA molecules
on silicon chip

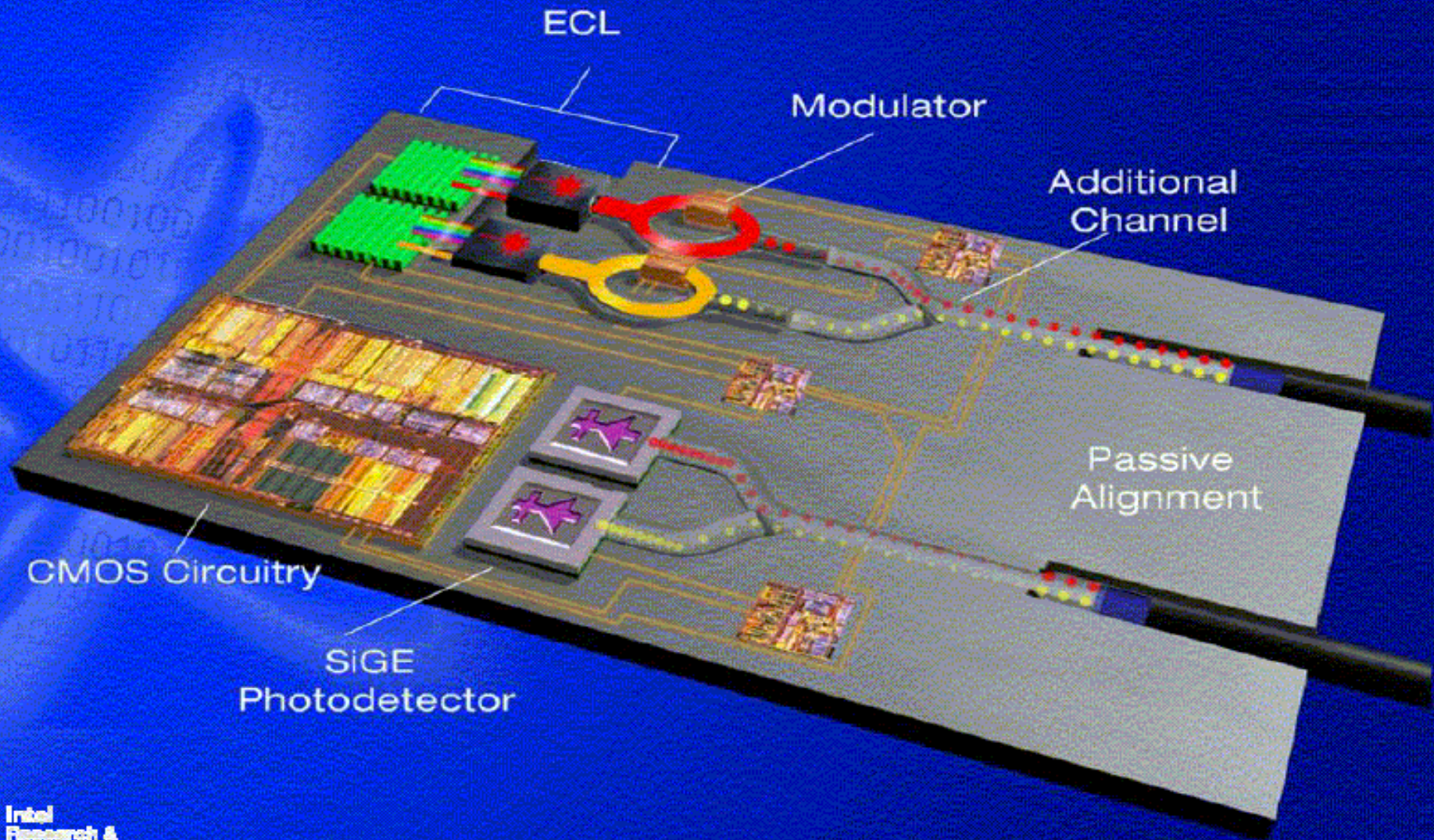
- ultra sensitive single molecule detection
- protein detection
- biological and chemical sensors

3-D Nanofluidic Molecule Positioner



Source: Intel Precision Biology

Silicon Photonics



Summary

- Moore's Law drives convergence of Computing, Communications and Consumer Electronics on silicon.
- Silicon nanotechnology is production reality and follows Moore's Law.
- Companies developing nanoengineered materials will play important role in extending Moore's Law into the future.
- Progress needed in controlled assembly, purity, cost, EHS, and ...
- Large-scale integration.

